



To

Date 06/09/19

Kundan Industrial Products & Services  
Shop No.1, Rishab Corner, Plot No.93, Sector 8, Tagore Road, Gandhidham

We are writing to confirm one of the many activities M/s Kundan Industrial Product and Services for Ultratech Cement Ltd.- Sewagram and the related benefit value. Kundan Industrial Products & Services and SKF are continuously helping our plant through quality services and we recognize the importance of reduction in equipment downtime and consequently maintain plant profitability.

### Latest Activity Performed During Plant Breakdown and bearing supply in Just in time basis

Raw mill 1 was tripped on main fan NDE bearing temperature high, bearing was damaged and bearing replacement done in-house. Due to high temperature generation bearing inner ring seized with shaft and dismantling done by cutting of inner ring and grousing works and new bearing installed with slightly finishing work manually for better fitment. After two-days operation fan was again tripped in high temperature, and bearing inner ring found damage. Reassembly work done with improved bearing seating area with grinding of high point with help of blue matching under guidance of Mr. Mehul Modi from M/S Kundan industrial products and services and restarted again, this time bearing vibration readings found lower from last trial readings (1.7mm/sec) and now fan is running normal from last one month. By this services we are able to reduce line 1 downtime by 2.5 days over other maintenance options.

*"After second failure of fan NDE bearing, Mr. Mehul Modi, Manager application of M/S Kundan industrial Product and Services, provided required bearing and mounting services to the plant in odd time and also adverse situation (Very high rain) and completed the bearing mounting activity during night time. He leaves the side only after final trial. The services provided by him was on FOC and immediate basis which is very much appreciable."*

Potential Benefit on clinker production are as follows: -

Customer benefit	One time / Annualized	Saved Clinker
Reduced Downtime of Kiln1- 2.5 Days	One time	13750 MT (5500 TPD)

Authorised Signatory

HOD - Technical Services & HCM  
Sewagram Cement Works.



UltraTech Cement Limited  
(Unit : Sewagram Cement Works)

GSTIN : 24AAACL6442L1ZG | Corporate Identification Number (CIN) : L26940MH2000PLC128420

Factory : Village Vayor, Taluka Abdasa, Distt.: Kutch, Gujarat - 370 511 | Tel : +91 2831 279200 | Fax : +91 2831 279279

Mumbai Office : Ultratech Cement Limited, 'A' Wing, 1st Floor, Ahura Centre, Mahakali Caves Road, Andheri (E), Mumbai - 400 093

Tel : 022 6691 7400 | Fax : 022 2824 4960 / 70

Registered Office : Ultratech Cement Limited, 'B' Wing, 2nd Floor, Ahura Centre, Mahakali Caves Road, Andheri (E), Mumbai - 400 093 | Tel : 022 6691 7800